

PRODUCT SUPPORT TECHNICAL BULLETIN

July 5, 2023

Issue: i15/i16 Cracked Ice Bin Lid

Cause:

Over time the ice bin lid will crack due to the lid flexing during ice dispense and over torquing of the screws that hold it in place

Solution:

Inspect the lid for cracks during the 6-month PM, or any service and replace if any signs of excessive wear or cracks are found. Replace if cracks are found and do not over tighten screws.

Process: Approx 5-minute repair.

1. Remove lid from ice bin and inspect.
2. Here are a few examples:

