

PRODUCT SUPPORT TECHNICAL BULLETIN

August 3, 2023

Issue: S4, Base Mounting Holes

Purpose:

Some base stands for the S4 do not have the mounting holes required to secure the unit to the base. This document will outline the solution and provide a template for identifying the location for holes to be manually drilled, allowing the S4 to be mounted to the base.

Solution:

Mark holes to be drilled using the template below. Use a $3/8''$ bit to drill the holes. All measurements are marked from the outer edge of top frame. Figure 3 is the finished product.

Process: Approx 15-minute fix.

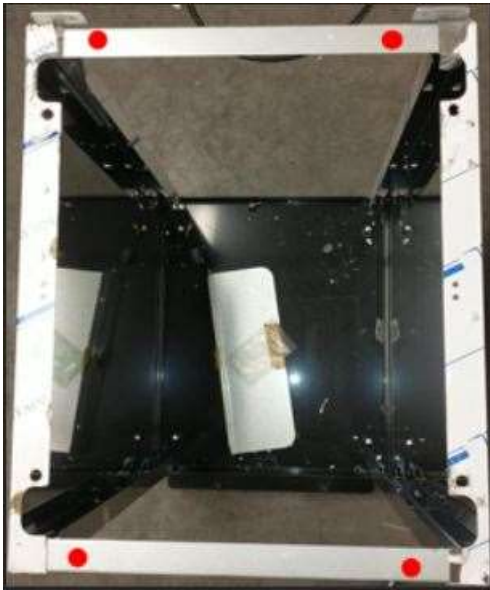


Figure 1



Figure 2



Figure 3